

Fanuc 21it Maintenance Manual

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~~Fanuc Manuals, Fanuc Books, Operators Manual~~

On a live tooled lathe I'm contouring the exterior of a part with an axial live mill (G12.1) and after the exterior of the part is complete I exit the axial mode (G13.1) and proceed to reposition the c axis to contour the interior. However, during the exterior contour operation, the Position value for the C-axis becomes very large ~3000 (actually it's a negative value).

~~Fanuc > 21i TB Lathe C Axis Position accumulated value ...~~

Harrison Alpha 330 lathe Fanuc 21it SRAM back up problems; Welcome to the MYCNCUK forums. ... I also work in a shop with an Alpha 330-s. I have the programming manual, but no machine / maintenance manual. Is there anybody that can help get me a copy. I also would like to do a backup of parameters 'just in-case', can anyone advise on the method ...

~~Harrison Alpha 330 lathe Fanuc 21it SRAM back up problems~~

The Fanuc 21i Emulator is an add on option for both CNCBase and CNCMotion control software.. The FANUC emulator replicates the FANUC 21i CNC controller. This controller and its subset, the FANUC 16i and 18i controllers, are the most popular controls used in industry to drive CNC industrial machines.

~~FANUC™ 21I EMULATOR — Intelitek~~

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